



PRODUCT DATA SHEET

9310 2K HS PRIMER

PRODUCT DESCRIPTION:

A 2K Acrylic high build HS Primer with very good filling properties, quick in drying and very easy to sand. Suitable for old paints, OEM panels as well on aluminum and galvanized surfaces.

SUBSTRATES:

Old paints, steel, OEM, TPA, aluminum, Galvanized steel, new or painted plastic bumpers.

SUBSTRATE PREPARATION:

Surfaces must be clean, dry, and free of rust, dust and grease. Before the application use **9651** Degreaser.

APPLICATION:



Always wear protective equipment



Stir well before use



4 parts 9310
1 part of 9543 HARDENER FAST



20% 9612 THINNER STANDARD



30 - 40 s
DIN 4 / 20°C (68°F)



1.5 – 1.8 mm
2 - 2.5 bar (29 - 36 psi)
2x = 110 - 150 µm



1.5 – 1.7 mm
1.5 - 2 bar (22 - 29 psi)
2x = 110 - 150 µm



10 min / 23°C (73°F)

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9310 2K HS PRIMER4 - 5 h / 23°C (73°F)
30 min / 60°C (140°F)8 - 12 min
60 - 70 cm

P 320 – P 400



P 600 – P 1000



1K - 2K Paint Systems

EQUIPMENT CLEANING:

After use, clean all equipment thoroughly with Nitro Thinner

TYPICAL PRODUCT DATA:**FLASH POINT:** 25°C / 77°F**SPECIFIC GRAVITY:** 1.62 g/cm³**SOLIDS CONTENT:** 77%**THEORETICAL COVERAGE:** 5 - 6 m² / l at 80 µm**VOC INFORMATION:** 2004/42/IB(c) (540)540**COLOUR:** GREY, BLACK, WHITE**PACKSIZE:** 0.8L, 2.5L**STORAGE CONDITIONS:** Store in cool place (5°- 25°C), avoid direct exposure to sunlight**SHELF LIFE:** 24 months in tightly closed containers

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